

Fig.3 グラスラン



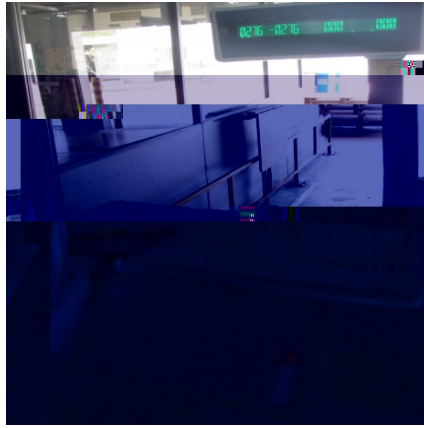
重量	箱の収容数	消費時間
3	320	21.3
7	180	12.0
12	120	8.0
14	90	6.0
15	90	6.0
17	80	5.3
18	80	5.3
19	80	5.3
20	70	4.7
21	70	4.7
22	65	4.3
23	65	4.3
24	60	4.0
26	60	4.0
27	50	3.3
28	50	3.3
29	50	3.3
30	50	3.3
31	50	3.3
32	50	3.3
33	40	2.7
34	40	2.7
36	40	2.7
37	40	2.7
38	40	2.7
39	40	2.7
41	40	2.7
43	40	2.7
44	35	2.3
45	35	2.3
46	35	2.3
47	30	2.0
50	30	2.0
52	30	2.0
54	30	2.0
55	30	2.0



		1		
		n=1	n=2	n=3
14	90	92	96	93
30	50	55	57	54
43	40	39	38	43

g	()	9 /
3	780	280
12	1,920	600
14	5,100	2,840
15	4,200	2,200
17	2,520	1,350

3	320	21.3	3	60	4.0
7	180	12.0	7	60	4.0
12	120	8.0	12	60	4.0
14	90	6.0	14	60	4.0
15	90	6.0	15	60	4.0
17	80	5.3	17	60	4.0
18	80	5.3	18	60	4.0
19	80	5.3	19	60	4.0
20	70	4.7	20	60	4.0
21	70	4.7	21	60	4.0
22	65	4.3	22	60	4.0
23	65	4.3	23	60	4.0
24	60	4.0	24	60	4.0
26	60	4.0	26	60	4.0
27	50	3.3	27	60	4.0
28	50	3.3	28	30	2.0
29	50	3.3	29	30	2.0
30	50	3.3	30	30	2.0
31	50	3.3	31	30	2.0
32	50	3.3	32	30	2.0
33	40	2.7	33	30	2.0
34	40	2.7	34	30	2.0
36	40	2.7	36	30	2.0
37	40	2.7	37	30	2.0
38	40	2.7	38	30	2.0
39	40	2.7	39	30	2.0
41	40	2.7	41	30	2.0
43	40	2.7	43	30	2.0
44	35	2.3	44	30	2.0
45	35	2.3	45	30	2.0
46	35	2.3	46	30	2.0
47	30	2.0	47	30	2.0
50	30	2.0	50	30	2.0
52	30	2.0	52	30	2.0
54	30	2.0	54	30	2.0
55	30	2.0	55	30	2.0



	Preformer1					
	1.25	12	± 5	40	123	21 /
	0.67	2	± 1	40	80	28 /
	0.58	10		43		07 /

