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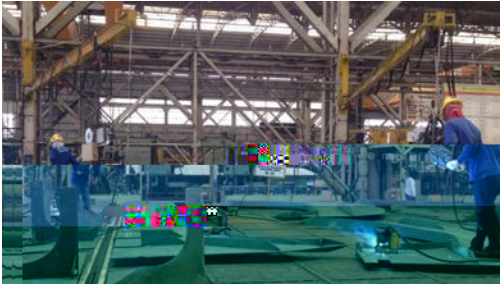


Figure 3 . . . . .

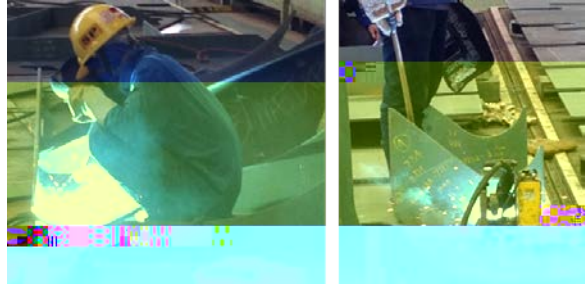


Figure 4 . . . . .

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Figure 5 . . . . .

Name of Worker	Area		Date								
	D3		16-Sep								
Activity	Time		5	25	45	5	50	10	20	30	35
	Welding(Auto)										
Welding(Manual)	1	1				1		1	1		
Welding Preparation			1								
Removing coating					1						
taking wire spool											
Convey Welding machine							1				
Cleaning											1
Grinding											
Grinding preparation											
Gouging											
Gouging preparation											

Figure 6 . . . . .

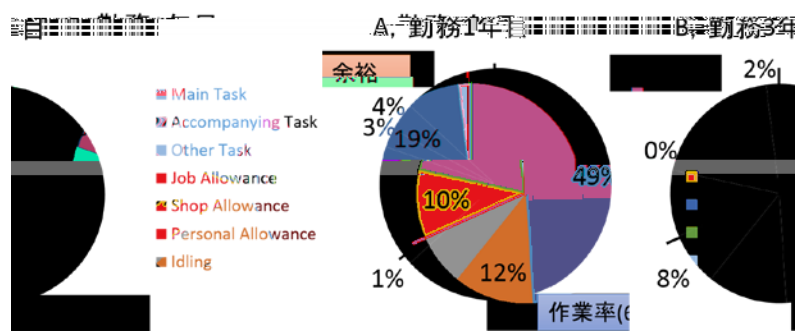


Figure 7 . . . . .

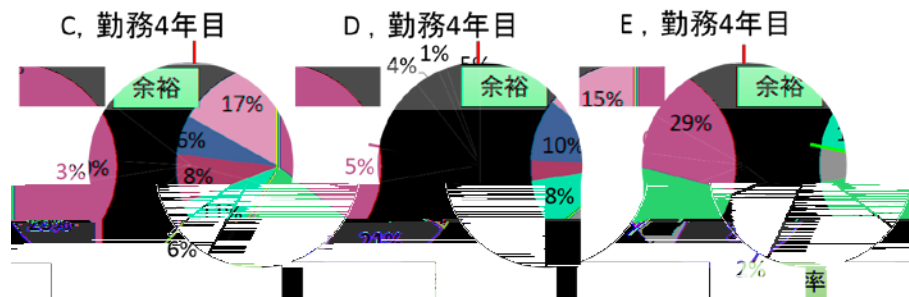


Figure 8 . . . . .

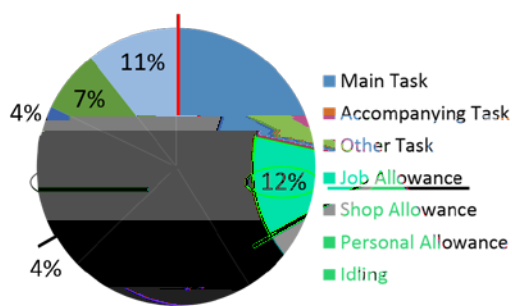


Figure 9 . . . . .

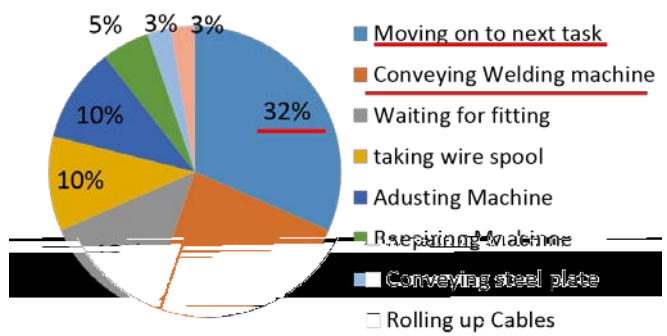


Figure 10 . . . . .

Figure 11 . . . . .



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