
Auto Alliance Thailand AAT ()



作業編成表(タイプ1-2)				A班F	B班F	担当者 職名承認 AM確認			
作成 14 年 5 月 監査 年 月 日				#####					
ratio #####				#####					
change: 4 # # 1 2 # #				#####					
Work schedule table									
Unit	U15								
Station	Ins. assy Dash,Lwr&Cable assy-Control								
A shift operator:			Support absence:						
Cycle time			36.00min (12unit x 3.00min)						
1 Commit			Attach the Daily a Breakfast 7:00 ~ Finish 16 日 0:00 ~ 12unit						
20 cycle all cars			Attach the Daily a Breakfast 7:00 ~ Finish 16 日 0:00 ~ 12unit						
13 cycle all cars			Quality Check 2:00 ~ 12unit						
14			Production (Production) 1:00 ~ 12unit						
15			Cable assy-Control Equip. from Ins. assy (10 Production) 0:00 ~ 12						
11			Cable assy-Control Equip. from Ins. assy (10 Production) 0:00 ~ 12						
12			No the required number of Daily the Cable assy-Control 0:24						
16			No the required number of Daily the Cable assy-Control (27/10/14) 0:15						
099			Take the required number Cable assy-Control						
577			Take the required number Cable assy-Control 0:18 (10/14) 0:15						
008			Set the required number of Daily the Cable assy-Control						
000			1. Allowance						
0.000			0:00						
0.000			15:00						
0.000			1:04						
0.000			1:04						
0.000			1:04						







