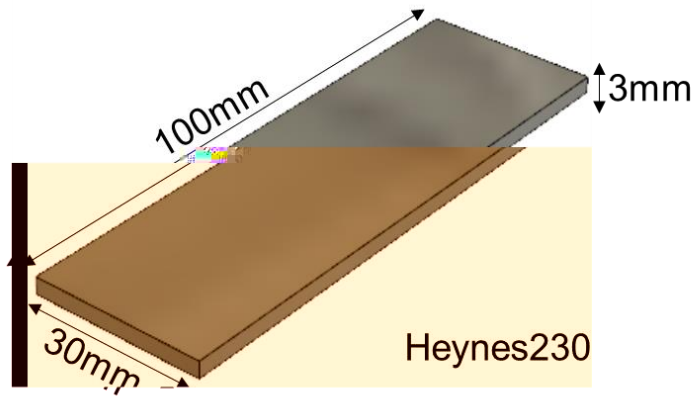


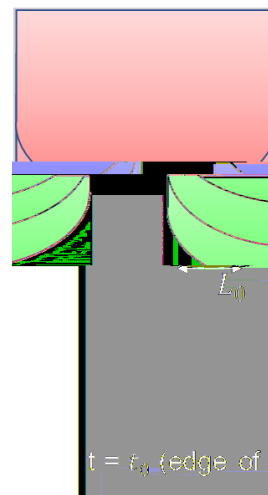
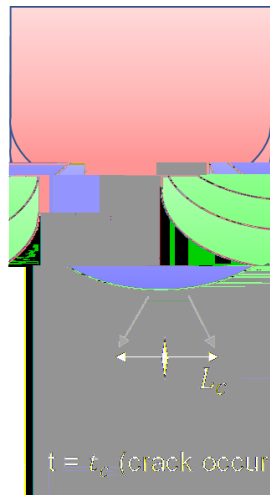
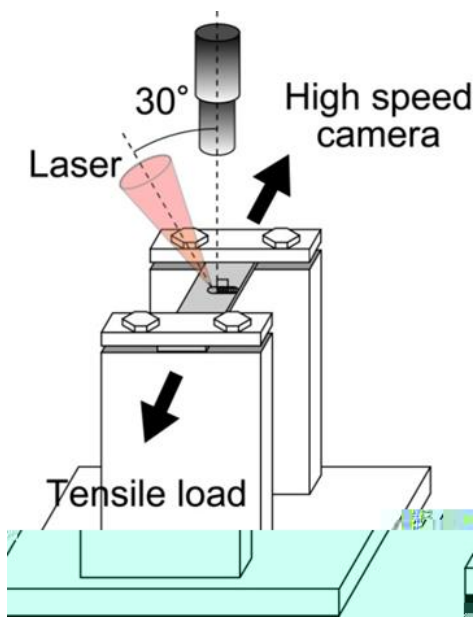
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DICシステムを用いた高温ひずみの計測

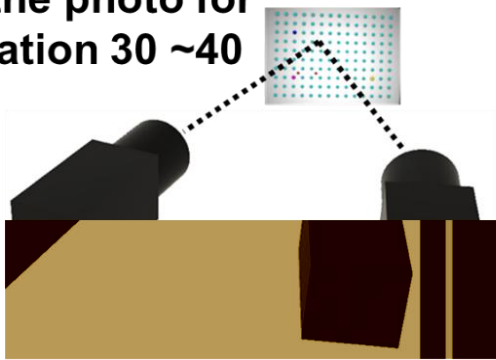
工学研究科 材料物理学専攻 草本悠貴

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Take the photo for calibration 30 ~40 times

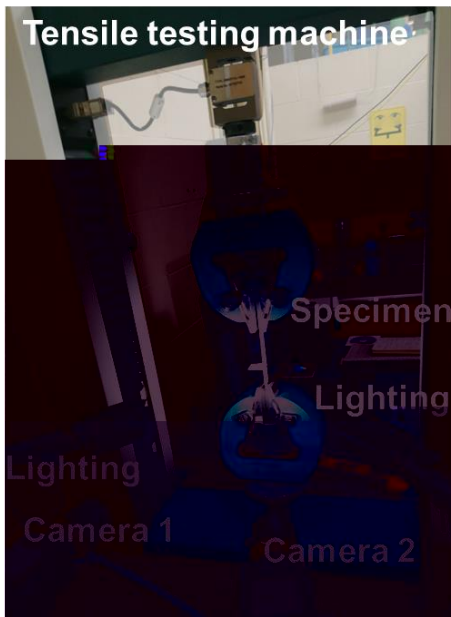


The screenshot shows a software interface for camera calibration. The main window displays a grid of colored dots on a white background, which is the calibration target. The interface includes a menu bar with options like 'Analyze', 'Automatically recalibrate', and 'Recalibrate'. A table on the right side of the window shows the results of the calibration for various points. Below the main window, there is a detailed view of a specific point (34) with its coordinates and other parameters.

Value	Result	Stat
23	0.017	0.020
24	0.027	0.019
25	0.032	0.029
26	0.029	0.021
27	0.024	0.016
28	0.026	0.014
29	0.019	0.022
30	0.027	0.028
31	0.016	0.016
32	0.030	0.033
33	0.017	0.016
34	0.011	0.015

Camera 0  
Type Pinhole  
Center (X) 1.209 04  
Center (Y) 1.021 18  
Focal Le... 11.210 30  
Focal Le... 11.210 30  
Kappa 1 -0.17  
Kappa 2 -1.48  
Avg. ma... 29.7523

Standard, radial 2 Edit Coordinate system Auto Report Accept



Tensile set speed, mm/min	5
Length of grabbing, mm	40
Camera	High-speed twin camera
Frame rate, fps	15
Lighting	Two LED lights

Laser type	Fiber Laser	Camera	HX-3
Laser power, kW	1.95	Lighting	Meta-44: det. amp. CAVLUX
Defocus length, mm	50	Lens	Zoom-up lens (Leica)
Laser irradiation angle, deg	30	Shutter speed, sec	1/2000
Welding speed, m/min	0.1	Resolution	2560 x 1780
Shielding gas (Ar), l/min	Top : 50 Back : 20	Aperture value	
Applied load, kN	7.6, 16.9, 18.0	Magnification	
Optical filter (840nm)		Optical filter	Short-pass

14.0 kN : Time, ms		
0	554	574

