

EB
T5AT-T

4kg

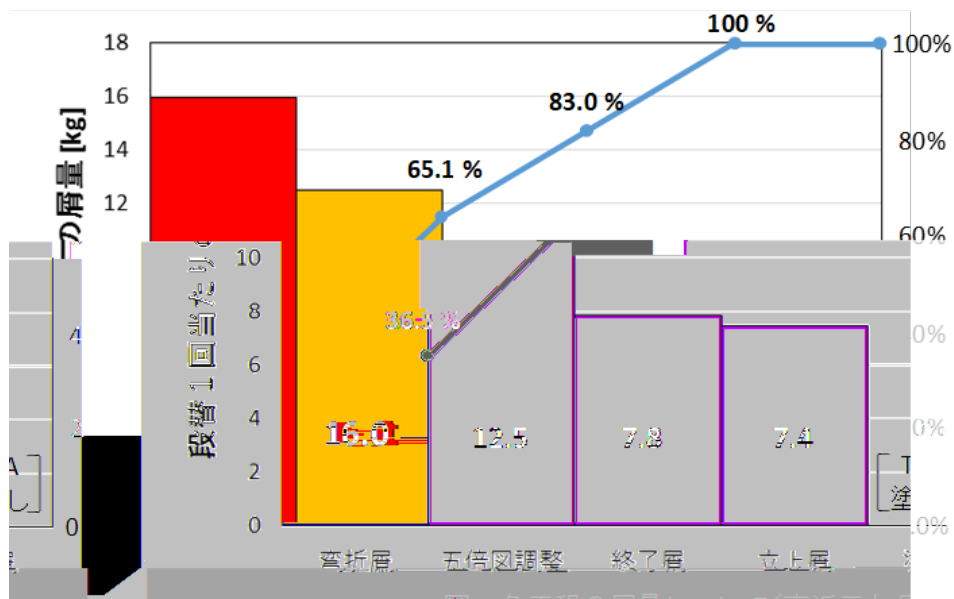


図.1 各工程の消費量について(直近三か月)

★ 1か月活動企画書

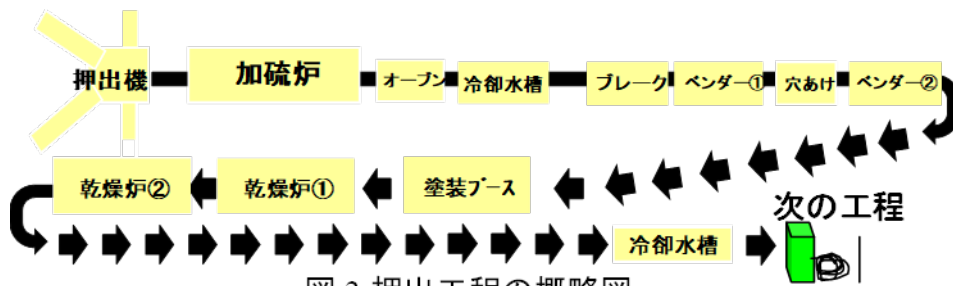
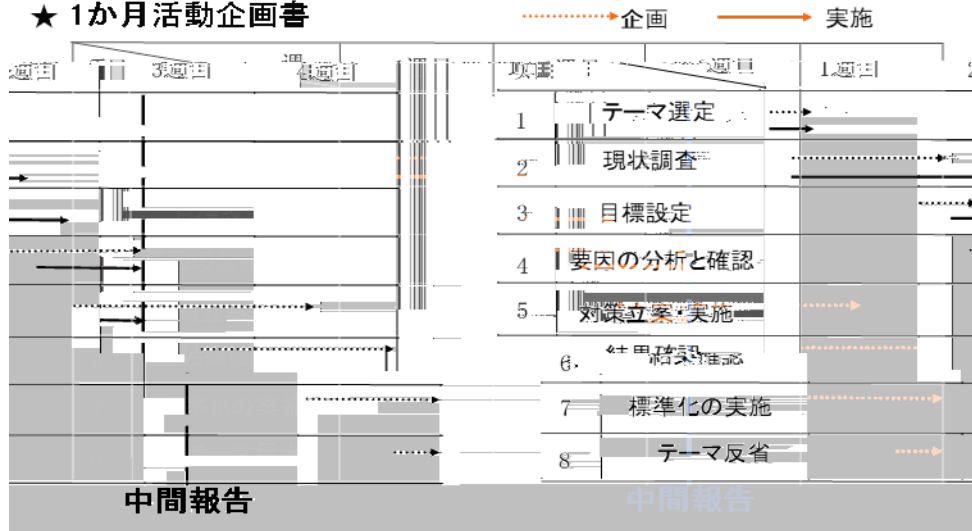


図.3 押出工程の概略図

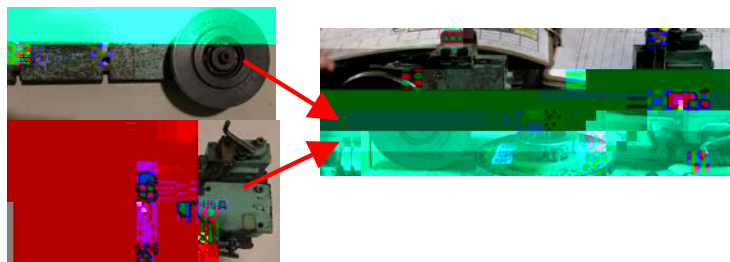
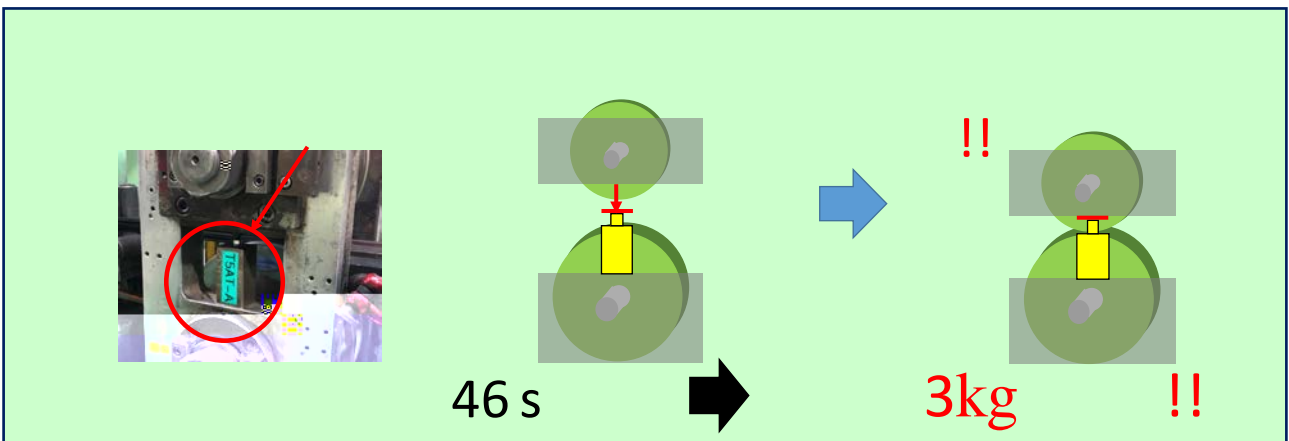
工程	説明
押出機	製品の成形を行う
加硫炉	加硫を行う
オープン	加硫炉で生成したガスの回収を行う
冷却水槽	水冷を行う
ブレーク	芯金の切断を行う
ベンダー①	芯金を折り曲げる

工程	説明
穴あけ	穴をあける
ベンダー②	曲げ度合いを調整する
塗装ブース	塗装を行う
乾燥炉①+②	乾燥を行う
冷却水槽	製品の冷却を行う

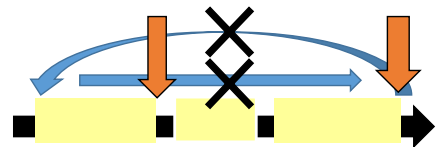
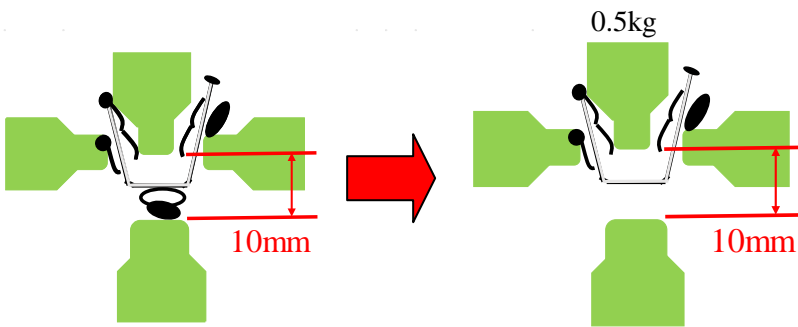
.1

7.4kg

5.5kg



4Pass



.2

.2

番号	改善事項	改善内容	改善前	改善後	層量	評価
-	×	改善① 専用のハサミを使用	バンダー層低減		97s	97s
5.5kg		改善② 立ち上げ層の再利用	バンダー層低減			
5.7kg		改善③ 調整台目の作成	バンダー層低減			

9kg

12.5kg



1. The first part of the document discusses the importance of maintaining accurate records of all transactions and activities. It emphasizes the need for transparency and accountability in financial reporting.

2. The second part of the document outlines the various methods and techniques used to collect and analyze data. It includes a detailed description of the experimental procedures and the tools used for data collection.

3. The third part of the document presents the results of the study, including a comparison of the different methods and techniques used. It discusses the strengths and weaknesses of each method and provides a summary of the findings.

4. The fourth part of the document discusses the implications of the study and provides recommendations for future research. It highlights the need for further investigation into the effectiveness of the different methods and techniques used.

